



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

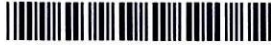
K10003
Job Sheet 169942



Part No: K10003

Job Qty: 4 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV H IPP: 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified:DD
IPP Rev:O 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/2/18	2/2/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	4 pcs	2/2/18	2/2/18	0.00	0.00	Packaging1-5		
120	QC	4 pcs	2/2/18	2/2/18	0.00	0.00	QC4		SmB
125	DC	4 pcs	2/2/18	2/2/18	0.00	0.00	DC		
130	Packaging	4 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-2		SmB
140	QC21-FG	4 Ea	2/2/18	2/2/18	0.00	0.00	QC21		

Part Op 125 - Create White labels only per PPP K10003 CHG 0010
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ -AN4-51A 5032482	32	172	0	0
	✓ -AN4-6A 5032475	64	631	0	0
	✓ -AN4C46A 5032465	16	305	0	0
	✓ -AN6-12A 5032460	32	217	0	0
	✓ -D2570 5032436	96	131	0	0
	✓ -D2571 5032434	4	13	0	0
	✓ -D2572 5032433	4	11	0	0
	✓ -D2573 5032432	4	18	0	0
	✓ -D2574 5032429	4	13	0	0
	✓ -D2747 5032425	16	128	0	0
	✓ -D2876 5032421	8	57	0	0
	✓ -D2877 5032419	8	46	0	0
	✓ -D3405-041 5032417	38	0	0	0
	✓ -D3405-043 5032416	28	0	0	0
	✓ -D3407-041 5032414	4	9	0	0
	✓ -D3417-5 5032412	8	74	0	0
	✓ -D3456-1 5032407	4	134	0	0
	✓ -D3533-1 5032402	8	81	0	0
	✓ -MS21042L4 5032395	96	3,684	0	0
	✓ -MS21043-4 5032366	20	1,267	0	0
	✓ -NAS1149D0463J 5032342	128	5,772	0	0
	✓ -NAS1149D0663J 5032337	32	1,371	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																																	
Description Work Order Deviation			Disposition																																																																																																		
Job No: 169942 Start up Operation 01/24/18 PART NO: K10003 Original Serial #: S034843 Revision: _____ Operation: _____ Change No: _____			Completed By																																																																																																		
			Lead hand / Supervisor Approval Verification																																																																																																		
			QC / QA Coordinator Approval																																																																																																		
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5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
1	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE